

ship May 30th

Work Order ID 146997

146997

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Wednesday, May 25, 2016 8:33:34 AM

Item ID: D206-642-247 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Standard Wearplates, High Gear 206A/B Fits LH or RH
 Start Date: 5/25/2016 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 5/30/2016 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: dm Date: 16/05/25 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D206-642	0								
100	Document Control	0.00 MAY 25 2016	DAS 6 9-89			DAS 27 9-89			MVS 1605-25 (2)
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-247 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.06							
Quality Control									

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Item ID: D206-642-247

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Standard Wearplates, High Gear 206A/B Fits LH or RH

Start Date: 5/25/2016 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 5/30/2016 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-247 Location : FG127			Ship					
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.20							
Quality Control									

MF 16-5-27

MS MAY 27 2016

MF 16-5-27

Picklist Print

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Work Order ID: 146997

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Parent Item: D206-642-247

D206-642-247

Parent Item Name: Standard Wearplates, High Gear 206A/B Fits LH or RH

Start Date: 5/25/2016

Required Date: 5/30/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: New Issue Aug. 23/2010 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3535-13		Manufactured	No			110	Each	23.0000	1	2			
D3535-13													DAS 28 9-89
Wearplate Fwd													

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	4	
137570	4	
FP002	19	
143625	19	

D3535-21 Manufactured No

D3535-21

Wearplate Center

**

DAS 28 9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
FP001	3	
98920	3	
FP002	18	
113034	6	
113597	12	

D3535-33 Manufactured No

D3535-33

Wearplate Aft

**

DAS 28 9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
FP001	2	
98973	2	
FP002	13	
110205	2	
110749	11	

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Work Order ID: 146997

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Parent Item: D206-642-247

D206-642-247

Parent Item Name: Standard Wearplates, High Gear 206A/B Fits LH or RH

Start Date: 5/25/2016

Required Date: 5/30/2016

Start Qty: 2.00

Required Qty: 2.00

D3536-13

Manufactured No

110

Each

32.0000

1 2

D3536-13

Gasket Forward

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

5

81344

1

89686

4

FP001

27

143627

27

**

DAS
6
28
9-89

D3536-21

Manufactured No

110

Each

7.0000

1 2

D3536-21

Gasket Center

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

7

111878

5

99286

2

**

DAS
6
28
9-89

D3536-33

Manufactured No

110

Each

8.0000

1 2

D3536-33

Gasket Aft

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

8

101835

3

110836

5

**

DAS
6
28
9-89

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Work Order ID: 146997

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Parent Item: D206-642-247

D206-642-247

Parent Item Name: Standard Wearplate, High Gear 206A/B Fits LH or RH

Start Date: 5/25/2016

Required Date: 5/30/2016

Start Qty: 2.00

Required Qty: 2.00

D3537-1

Manufactured No

110

Each

80.0000

4

8

D3537-1

Wearpad

DAS
6 28
9-89 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

14

79833

4

88562

10

FP001

48

141922

9

142912

39

Return2016

9

107384

9

ST184

9

105680

4

107384

4

125911

1

D3537-3

Manufactured No

110

Each

59.0000

1

2

D3537-3

Wearpad

DAS
6 28
9-89 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

8

86237

8

FP001

46

141220

15

141921

31

Return2016

2

104350

1

120646

1

ST184

3

103628

1

103633

1

120646

1

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Shop Packet Print

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Work Order ID: 146927

146997

Parent Item: D306-642-247

D306-642-247

Parent Item Name: Standard Wearplate, High Gear 206A/B Fits LH or RH

Start Date: 5/25/2016

Required Date: 5/30/2016

Start Qty: 2.00

Required Qty: 2.00

MS27039C1-08

Purchased

No

110

Each

628.0000

44

88

MS27039C1-08

SCREW

DAS
28
DAS 88
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

262

m132317

120

m134370

142

over006

250

m134166

250

ST277

116

m126284

44

m132317

72

44
244

NAS1149C0332R

Purchased

No

110

Each

4,305.000

44

88

NAS1149C0332R

WASHER

DAS
28
DAS 88
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

1990

m132262

4

m132930

1004

m134073

128

m134574

854

GA

141

m133284

141

ST266

2174

m134474

74

m134654

100

m134736

2000

4
74
10

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